SHIPPING LIVE DUNGENESS CRABS BY AIR TO RETAIL MARKET

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During shipments of live Dungeness crabs from Washington and California to distant retail markets, many crabs in each shipment die; frequently, all die. Reported here is a study made by BCF's Seattle Technological Laboratory to reduce these losses. As a result of this study, live Dungeness crabs can now be shipped by air, with a maximum loss of 5 percent, to any major city in the U.S.

ir shipment of live Dungeness crabs to rr el markets was begun about 2 years ago by c processors in California and Washingtc The main outlet for the live crabs was in tthawaiian Islands, where the shippers for a ready market. However, crabs in the e ay shipments suffered from high mortalitic during transit and during holding after a real. Frequently, the mortality was 100 p cent.

trying to solve this problem, the BCF Tomology Laboratory in Seattle, Wash., began cooperative study with a local shipper ttemprove the method of shipping.

RECOMMENDATIONS

te successful transportation of live Deness crabs by air requires proper Haling before shipment, adequate packaging and proper handling after shipment.

A. Handling Before Shipment

he methods presently used by the crab ii Istry are not always conducive to mar-Hang crabs in top-quality condition. The ff dwing steps are recommended to ensure tt.bonly crabs of highest quality are used for ILi shipments:

On the vessel, carefully remove the Cos from the pots and place them in a live vor supplied with fresh, circulating seavor. Keep the injured and weak crabs strate from the uninjured and strong ones. 2. At the shore plant, carefully place the crabs in a live tank equipped to provide fresh, cool, flowing seawater. For best results, store the crabs in the holding tank at a ratio of no more than 2 lbs. of crab per square foot of storage area.

3. Keep the crabs in the holding tank for at least 24 hours prior to shipping. Promptly remove any injured or weak crabs. (During this holding period, the crabs do not need to be fed.)

4. Do not allow the crabs that are to be air shipped live to be held dry--that is, out of the water. (Although holding crabs out of water is common practice in preparing them for cooking, such practice is detrimental because it causes the gills to become dry. This causes the crabs to weaken and die relatively soon.)

B. Packaging for Shipment

Although great importance must be attached to the handling of crabs prior to shipment, even greater importance must be attached to procedures and materials used for packing live crabs. The critical factors are (1) the prevention of injury and (2) the control of temperature and humidity.

1. Prevention of Injury

Injury, which is caused by rough handling and improper packing, kills crabs. Tests have proved that losses are largely eliminated when crabs are properly handled and protected

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U.S. DEPARTMENT OF THE INTERIOR Fish and Wildlife Service Sep. No. 839 against damage. In laboratory experiments, various packing materials were evaluated for their ability to prevent injury. Materials tested included burlap, newsprints, wood shavings, seaweeds, and cellulose blankets. The most effective material was an embossed, crepe-cellulose, fiber blanket called Kimpack.¹/ This material not only cushioned the crabs from shock but, when moistened, increased humidity in the container. It is easily stored and inexpensive. A half square yard of $\frac{1}{2}$ -inch-thick Kimpak, for example, is enough to pack 50 pounds of crab in a Wet-Lok crab shipper and costs about 35 cents.

Banding claws to reduce injury, using methods developed for lobsters, was also tried. Banding proved awkward, time consuming, and not necessary.

2. Control of Temperature and Humidity

The control of temperature and humidity in packaged live crabs is of paramount importance. In laboratory tests, crabs were kept alive and in good condition for from 1 to 3 days under ideal conditions -- at cool temperatures from 35° to 50° F., and at high relative humidities of 80 to 100 percent. When exposed to environments of temperatures above 50° F. and humidities below 70 percent, the crabs survived less than $\frac{1}{2}$ day.

Temperature and humidity during shipment can be controlled by using a suitable shipping container. The container must be insulated, leak-proof, light in weight, easy to handle, and reasonably strong. A strong container helps to protect the live crabs from external sources of damage.

At present, several containers on the market meet most or all the requirements. These containers are variously constructed of foamed polystyrene liners supported by corrugated fiberboard master cartons, or by waxed and resin-impregnated fiberboard insulated with waxed (exterior) double-corrugated fiberboard.

The foamed polystyrene containers are suitable for shipping live crabs and are used extensively for shipping live lobsters. These containers cost 2 or more dollars each in quantity lots. However, a cheaper foamed plastic container, developed by BCF's Gloucester (Mass.) Technology Laboratory, was recently introduced. Good results were obtained when the BCF container was used in shipping live crabs. It costs about \$1.50 each in quantity lots. Most of our experiments were made us a modified insulated Wet-Lok container (and resin-impregnated fiberboard) design by us in cooperation with a local paper copany. The insulated Wet-Lok has the chacteristics necessary for safe shipment live crabs and is relatively inexpensive. The fiberboard container costs about 90 cents enwhen bought in quantity.

In addition to adequate packing material and shipping containers, a suitable refrige ant also is needed. One of the best approach to refrigerating live crabs during shipme is to use gel-ice (sometimes called Zero Pa or Reusable Ice1/). Gel-ice, besides being good refrigerant, is not liquid at temperatur above the melting point of ice, and it is not toxic. In quantity lots, a 3-pound pack cos about 10 cents a pound.

Based on laboratory and commercial r sults, BCF's Technology Laboratory at Sea tle recommends the following procedures i handling and air shipping live Dungene crabs:

1. Select an insulated and leakproof co tainer capable of holding about 50 pounds crab.

2. Place about 12 pounds of frozen ge ice (the 3-pound pack version) or its equivlent in the bottom of the container.

3. Cover the gel-ice with a single pac moist material, such as Kimpak, and precl the container and packing material at 0° or colder, for at least an hour (Figure 1).

4. After carefully prechilling the container, load it with live crabs (Figure 2).

5. Layer the crabs (Figure 3) in the container. Separate the layers with a single part of moist material, such as Kimpak. Cover the top layer of crabs with a single moist part Depending on size and weight of crabs, do n pack container with more than 20 to 25 liver crabs, or about 50 pounds.

6. Place the top of the container in postion (Figure 4), and secure the container and top with double strapping. Mark container appropriately--for example, "Live Crabs "Keep in Cool Place," "This Side Up," "I Not Freeze."

 Ship the crabs as soon as possible after they are packaged.

1/Trade names mentioned do not imply endorsement but are used only to simplify descriptions.

Notify forwarding agent that live crabs entropeing shipped so extra care can be given affing shipment.

rabs so packed will survive out of water 15 to 30 hours at ambient temperatures --11 for 165° to 75° F.



F11 - Modified Wet-Lok crabshipper prepared with gel-ice and tst Kimpak prior to prechilling.



Fig. 2 - Loading live crabs into the shipper.



Fig. 3 - Layering live crabs in the shipper.



Fig. 4 - Placing container top into position prior to strapping.

C. Handling After Shipment

On arrival, the crabs should be examined immediately. Weak crabs should be removed and processed immediately--cooked. The remaining crabs should be placed in a seawater live tank; the water should be circulated at a rate of 10 to 15 gallons per minute and refrigerated at 40° to 50° F. If natural seawater is not available, synthetic seawater can be substituted. (Synthetic seawater salts are available from commercial sources.) If the crabs are displayed in a closed system, such as a lobster-display tank, the water must be filtered. Although glass-wool filters are commonly used in display tanks, we recommend sand filters.

MARKET POTENTIAL

The market for live Dungeness crabs substantial. Since crabs were introduced the Hawaiian Islands about 2 years ago, so have more than doubled. The potential market in the Midwest and East also appears go Test and commercial shipments of live I geness crabs into these areas indicate dema for this type of product would be more to several million pounds a year.

While the Dungeness crab industry is try to expand its markets through diversificat of its product and increased advertising, ma keting these crabs alive apparently would into the picture readily. If developed in same manner that the live-lobster indust was, the live-crab industry should be su cessful.

A DIFFERENCE IN PHILOSOPHY

The introduction of carp into North America during the late 1800's is viewed by mo anglers and fishery managers as a mistake of gigantic proportions. During the interve ing years, carp and similar species--generally classed as "trash fish"--have been to objects of extensive, expensive, and often futile eradication campaigns. Even small numbers of carp in favorite trout and bass waters evoke demands from anglers to "do something" to get rid of them. In this country, then, the carp is damned, despised, and destroyed.

A brief note in an issue of 'The Progressive Fish Culturist' is of particular interest since it dramatically illustrates the differences in outlook between East and West. In India, a country badly in need of animal protein, fishery workers were having problems--as they seem to have all over the world. Mosquito-fish, the same species so popular in the United States for use in mosquito c o n tr o l programs,

were seriously interfering with the production of one of their favorite food fish. Cons quently, a chemical control program was instituted to rid their waters of these pests. T program was successful and soon their waters teemed with the favored species. This sp cies was, of course, carp. ('Outdoor California,' Department of Fish and Game, Sacramen California.)